08/10/2015 16:17:34;marty;30;Feedhold;1;1

08/10/2015 16:17:34;marty;45;Machine Mode changed;0;0

08/10/2015 16:17:52;marty;40;Error message;PLI-089 A feedhold has occured. Press START to continue or STOP to ABORT

08/10/2015 16:17:52;marty;40;Error message;PLI-110 Servo Drives initializing..Please Wait 5-6 seconds

08/10/2015 16:17:52;marty;45;Machine Mode changed;4;4

08/10/2015 16:18:00;marty;30;Feedhold;0;0

08/10/2015 14:44:55;marty;40;Error message;PLI-110 Servo Drives initializing..Please Wait 5-6 seconds

08/10/2015 14:45:02;marty;45;Machine Mode changed;4;4

08/10/2015 14:47:44;marty;40;Error message;PLI-120 A fault is active on the US120 Gantry

08/10/2015 14:47:44;marty;40;Error message;"PLI-129 Toggle the ""CONFIRM SAFETY DEVICES"" keyswitch after working area is cleared"

08/10/2015 14:47:45;marty;45;Machine Mode changed;0;0

08/10/2015 14:42:02;marty;10;Program load;431Z2111-105,ESDB,,1-2,TTO002,JUN 29, 2015,163937.ov1

08/10/2015 14:42:21;marty;11;Program start;431Z2111-105,ESDB,,1-2,TTO002,JUN 29, 2015,163937.ov1;150810144221;-1

08/10/2015 14:42:41;marty;15;Program end;431Z2111-105,ESDB,,1-2,TTO002,JUN 29, 2015,163937.ov1;19.798;2.345;9.236

08/10/2015 14:42:41;marty;16;Program unloaded

08/10/2015 14:47:44;marty;40;Error message;PLI-120 A fault is active on the US120 Gantry

08/10/2015 14:47:44;marty;40;Error message;"PLI-129 Toggle the ""CONFIRM SAFETY DEVICES"" keyswitch after working area is cleared"

08/10/2015 14:42:12;marty;45;Machine Mode changed;4;4

08/10/2015 14:47:45;marty;45;Machine Mode changed;0;0

08/10/2015 17:03:57;marty;43;Material pull out;0;1.796;MatPullOutLength

08/10/2015 17:11:28;marty;32;Override;0

08/10/2015 17:11:28;marty;14;Program abort

08/10/2015 17:11:29;marty;40;Error message;PLI-113 CNC is waiting for the CYCLE START button. Press it to continue

08/10/2015 17:11:30;marty;32;Override;100

08/10/2015 20:19:26;marty;32;Override;0

08/10/2015 20:19:30;marty;32;Override;50

08/10/2015 20:19:32;marty;32;Override;100